

**SUITS: DAEWOO KORANZO, MUSSO; FORD: FALCON BA/BF (88-91, 94-96), TERRITORY, XG & XH LONGREACH
TRANSMISSION CODES: M74LE, ML85LE, M93LE, M97LE, ML91LE, M95LE & ML93LE**

NOTE: TO AVOID PERSONAL INJURY FROM HOT OIL, IT IS RECOMMENDED TO SERVICE WHEN ENGINE IS COLD.

- 1) Raise vehicle making sure it is supported safely.
 - 2) Clean all dirt from around the transmission oil pan and case.
 - 3) Place drain tray under the transmission.
 - 4) If the pan does not have a drain plug, hold it in place with one hand and remove the front and side bolts, loosening the rear bolts enough so they still support the pan. Gently tap the oil pan with a rubber hammer to loosen it.
 - 5) Lower the front of the pan and drain the fluid into the drain tray whilst still supporting it with one hand.
 - 6) Remove the rear bolts of the pan and lower the pan carefully as it will contain some oil.
 - 7) Gently remove the transmission filter and inspect the filter material for particles that may indicate potential transmission problem.
 - 8) Clean the transmission pan and the pan lip surface thoroughly and dry with compressed air.
 - 9) Apply a coat of petroleum jelly or new transmission fluid to the filter seal and carefully install the filter to the valve body. make sure the tube goes in straight while being pushed in.
 - 10) Secure the oil filter with the retainer engaging the long leg of the retainer first.
 - 11) Check that the magnet is properly located in the dimple in the corner of the pan.
 - 12) Place the gasket on the pan lip make sure it is not distorted and properly located to avoid any leaks.
 - 13) Fit the pan to the transmission case and tighten the bolts by hand initially and then with a torque wrench to no more than 6nm in the sequence instructed below.
- * Not following the recommended tightening torque and sequence may lead to transmission oil leaks and damage to the gasket.**
- 14) Fill the transmission with the manufacturers recommended oil specification. the use of incorrect oil specification may cause damage or incorrect operation of the box.

NOTE: THE EXTRA O-RING SUPPLIED IN RTK1 IS ONLY NEEDED IN SOME INSTANCES. USE ONLY WHEN REQUIRED.

**TIGHTENING TORQUE FOR SCREWS = 6 Nm
TIGHTEN SCREWS IN ORDER ➊ THROUGH ➑
AS SHOWN IN DIAGRAM**

