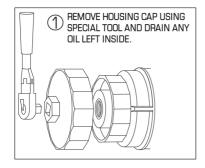
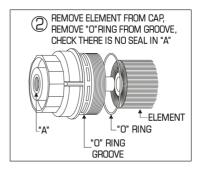
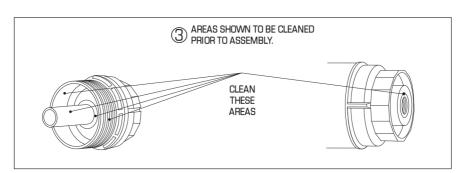


## LEXUS IS250







(4) CLEAN MATING THREAD FOR CAP, APPLY COATING OF OIL TO LARGE "O" RING AND FIT IN GROOVE, INSTALL NEW **ELEMENT INTO CAP AND SCREW** INTO HOUSING BODY, BY HAND THEN TIGHTEN TO 25 + 5Nm.

> APPLY COATING OF OIL TO SMALL "O" RING AND FIT INTO GROOVE. REPLACE COVER PLATE AND TIGHTEN TO 12,5± 2,5Nm.

FILL SUMP WITH OIL AND RUN **ENGINE FOR 3 MINUTES AND** CHECK FOR LEAKS.





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