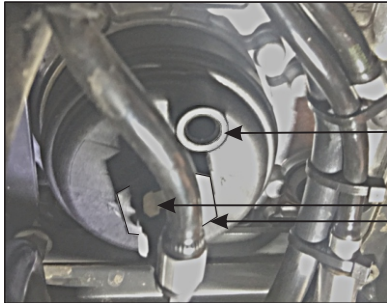


## FITTING INSTRUCTIONS FOR RYCO UREA TANK FILTER R2805P



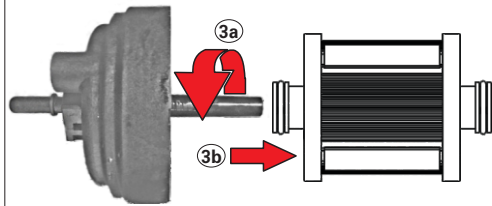
1) REMOVE HOSE & DRAIN PLUG IN BOTTOM CAP OF HOUSING.

PLACE OIL PAN UNDER DRAIN PLUG. REMOVE DRAIN PLUG, WHICH WILL THEN RELEASE UREA TANK LIQUID.  
(NOTE: DISPLAYED CAP IS NON-DRAIN PLUG MODEL, NOT ALL MODELS HAVE A DRAIN PLUG)

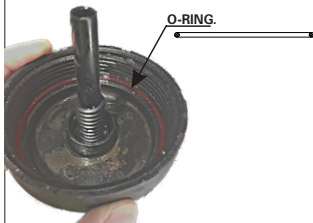


SQUEEZE HOSE CLAMP TO RELEASE HOSE FROM CAP.

2) USING A SPANNER OR WRENCH ON THE HEXAGON ON BOTTOM OF HOUSING CAP, ROTATE THE HOUSING CAP ANTI-CLOCK WISE UNTIL IT IS RELEASED FROM THE HOUSING.



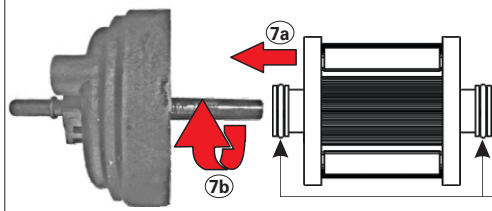
3) ROTATE USED FILTER ANTI-CLOCKWISE, UNTIL FILTER IS FREE FROM CAP THREAD, THEN PULL FILTER AWAY FROM CAP.



4) REMOVE OLD O-RING FROM CAP.

5) CLEAN ALL CONTAMINANTS FROM INSIDE OF CAP AND HOUSING.

6) INSERT NEW O-RING INTO POSITION INSIDE CAP.



7a) SLIDE NEW FILTER ONTO CAP POLE UNTIL THREADS MEET.

7b) ROTATE FILTER CLOCK-WISE ONTO CAP THREAD UNTIL HAND TIGHT.

ATTACHED O-RING.

## FITTING INSTRUCTIONS FOR RYCO UREA TANK FILTER R2805P



8) RETURN HOUSING CAP TO THE HOUSING, BY LINING UP FILTER PIPE INTO CIRCLE SLOT IN THE HOUSING, THEN ROTATE CAP CLOCK-WISE INTO TOP HALF OF HOUSING BY USING SPANNER/WRENCH ON HOUSING CAP HEXAGON.

LINE FILTER PIPE UP WITH THIS POINT ON TOP OF HOUSING.



9) RE-ATTACH HOSE ONTO CAP. REPLACE DRAIN PLUG WITH PLUG INCLUDED IN FILTER KIT (IF YOUR MODEL INCLUDES DRAIN PLUG).



ENSURE TO CHECK FOR LEAKS, RETIGHTEN IF NECESSARY.

NOTE: RYCO FILTER R2805P WILL LOOK DIFFERENT TO THE OEM FILTER, HOWEVER RYCO R2805P PERFORMANCE WILL MEET OEM SPECIFICATION.