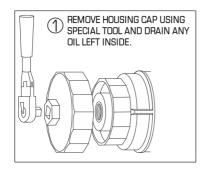
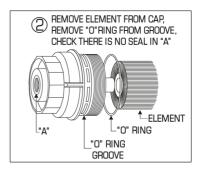
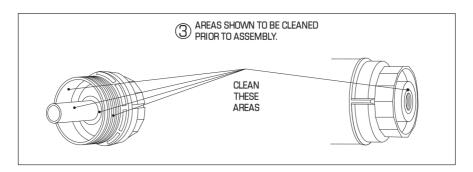


R2648P GENERAL FITMENT INTRUCTIONS







(4) CLEAN MATING THREAD FOR CAP, APPLY COATING OF OIL TO LARGE "O" RING AND FIT IN GROOVE, INSTALL NEW ELEMENT INTO CAP AND SCREW INTO HOUSING BODY, BY HAND THEN TIGHTEN TO 25 + 5Nm.

APPLY COATING OF OIL TO SMALL "O" RING AND FIT INTO GROOVE. REPLACE COVER PLATE AND TIGHTEN TO 12,5± 2,5Nm.

FILL SUMP WITH OIL AND RUN **ENGINE FOR 3 MINUTES AND** CHECK FOR LEAKS.





Ryco Group Pty Ltd 29 Taras Avenue, Altona North Victoria 3025 Australia. www.rycofilters.com.au

NEW ZEALAND

Ryco Group - A division of GUD NZ Holdings Ltd 626A Rosebank Road Avondale Auckland, New Zealand www.ryco.co.nz

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