

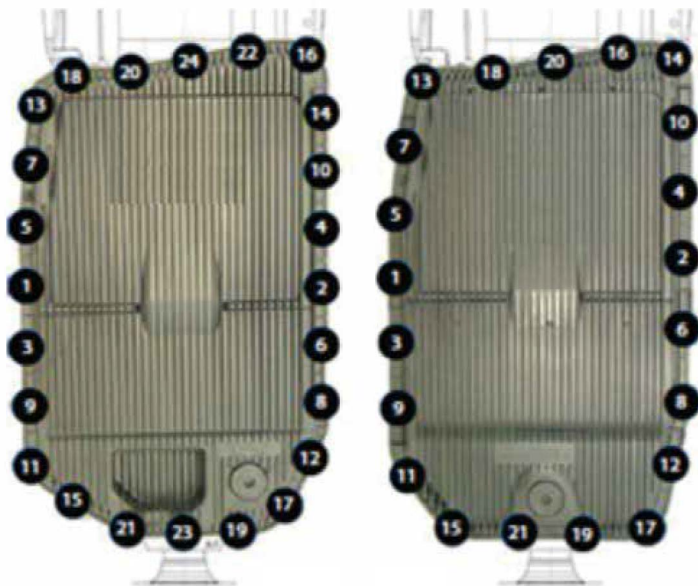
FITTING INSTRUCTIONS FOR RYCO TRANSMISSION FILTER PAN

OIL PAN TORQUE SEQUENCE for ZF-6HP19 TRANSMISSION RTK196

INSTALL THE OIL PAN AND ATTACH ALL SCREWS UNTIL THEY JUST MAKE CONTACT WITH THE PAN.

- AFTER ALL SCREWS ARE INSTALLED, TIGHTEN SCREWS IN ORDER **1 THROUGH 24** OR **1 THROUGH 21** AS SHOWN IN THE SCHEMATIC.

**TIGHTENING TORQUE FOR SCREWS ON A
PLASTIC OIL PAN = 10 Nm \pm 1.0 Nm.**



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