

### OIL PAN TORQUE SEQUENCE

- 1 Install the oil pan and attach all screws until they just make contact with the pan.
- 2 After all screws are installed, tighten screws in order 1 through 23 as shown in the schematic.

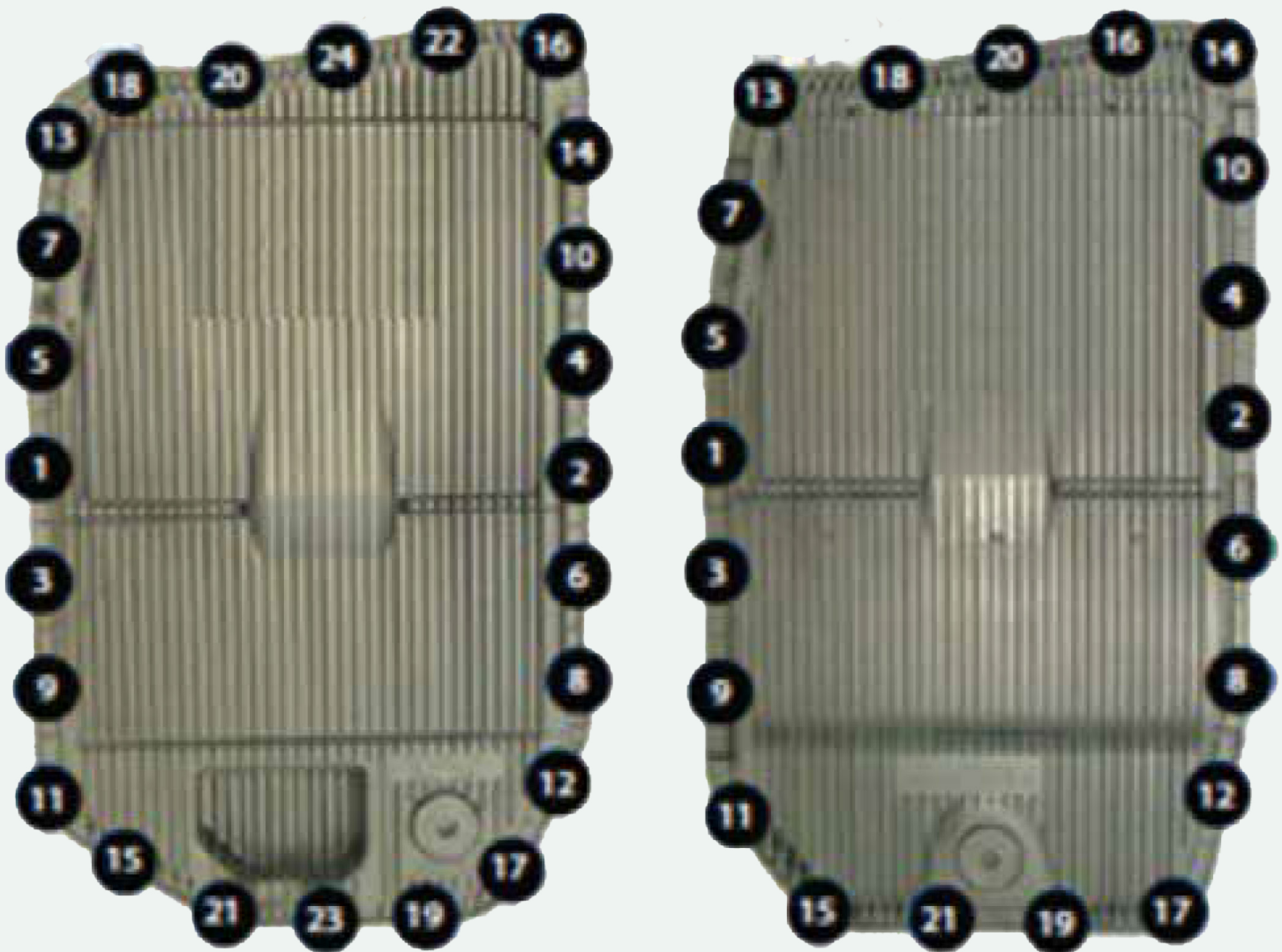


FIGURE 1  
TIGHTENING TORQUE FOR SCREWS ON A PLASTIC OIL PAN = 10 Nm  $\pm$  1.0 Nm.